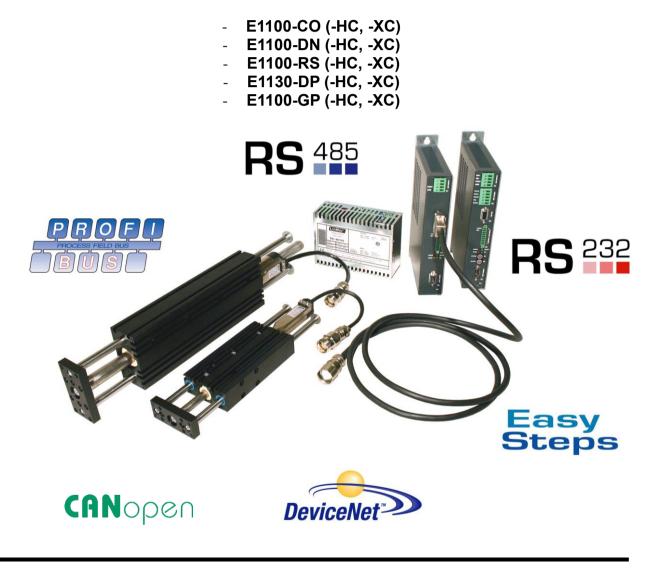




### Documentation for installing the following Drives:



# Drive Data Sheet & Installation Guide

Für eine Deutsche Version bitte den Support kontaktieren! Please visit http://www.linmot.com to check for the latest version of this document!

0185-1064-E\_3V25\_IG\_E1100 / May 2020



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Note

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## Important Safety Notes for E1100 Drives

# CAUTION!



In order to assure a safe and error free operation, and to avoid severe damage to system components, all system components must be directly attached to a single ground bus that is earth or utility grounded (see chapter Fehler! Verweisquelle konnte nicht gefunden werden.).



Each system component should be tied directly to the ground bus (star pattern), rather than daisy chaining from component to component. (LinMot motors are properly grounded through their power cables when connected to LinMot drives) (see chapter Fehler! Verweisquelle konnte nicht gefunden werden.).



All connectors <u>must not be connected or disconnected</u> while DC voltage is present. Do not disconnect system components until all LinMot drive LEDs have turned off. (Capacitors in the power supply may not fully discharge for several minutes after input voltage has been disconnected). Failure to observe these precautions may result in severe damage to electronic components in LinMot motors and/or drives.



<u>Do not switch Power Supply DC Voltage.</u> All power supply switching and E-Stop breaks should be done to the AC supply voltage of the power supply.

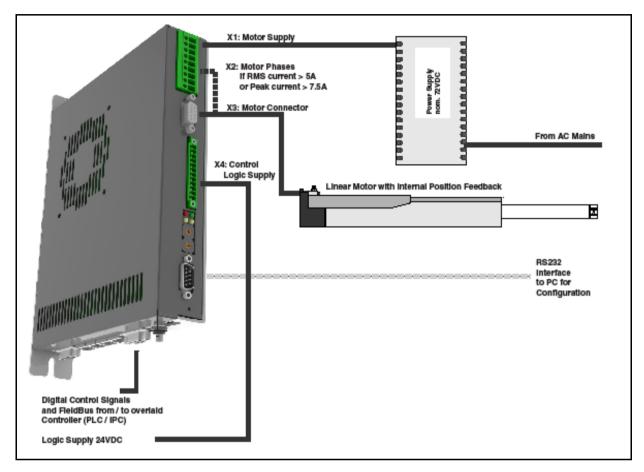


<u>Do not connect or disconnect the motors from drives</u> with voltage present. Wait to connect or disconnect motors until all LinMot drive's LEDs have turned off. (Capacitors may not fully discharge for several minutes after power has been turned off).

Failure to observe these precautions may result in severe damage to electronic components in LinMot motors and/or drives.



## **System Overview**

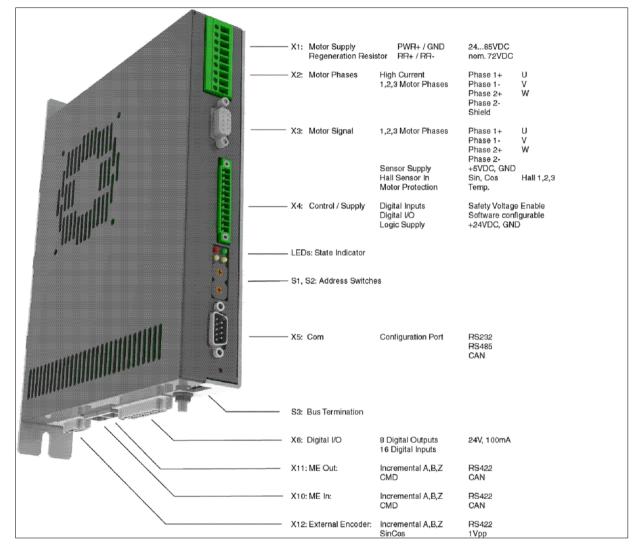






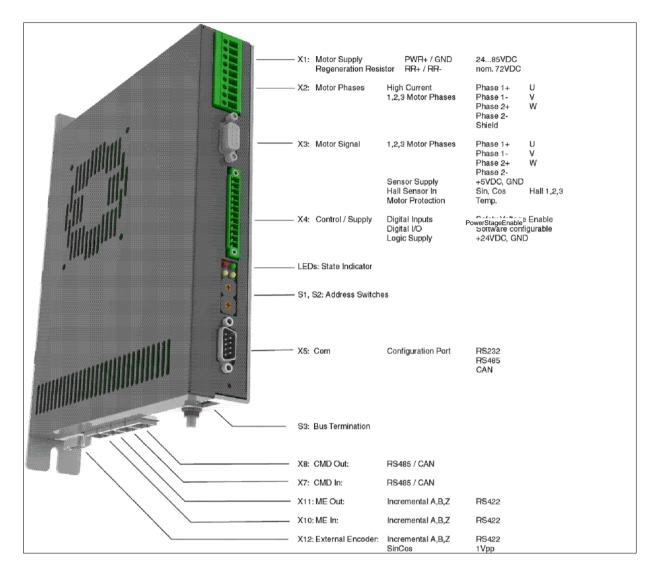
## E1100 Interfaces

#### E1100-GP (-LC/HC/XC)



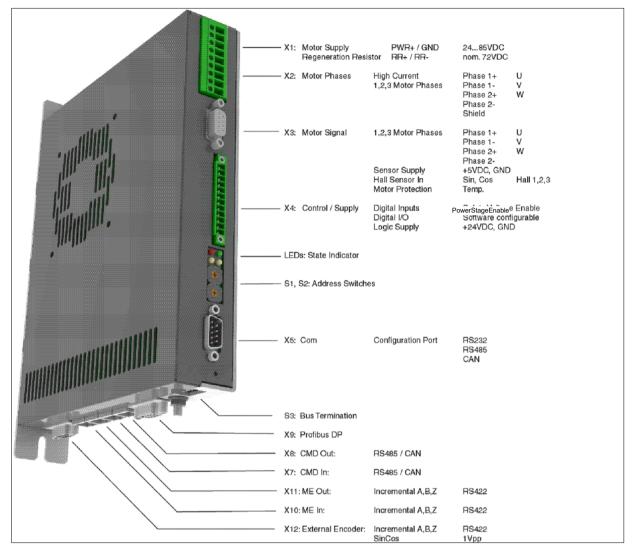


#### E1100-CO/DN/RS (-LC/HC/XC)





#### E1130-DP (-LC/HC/XC)



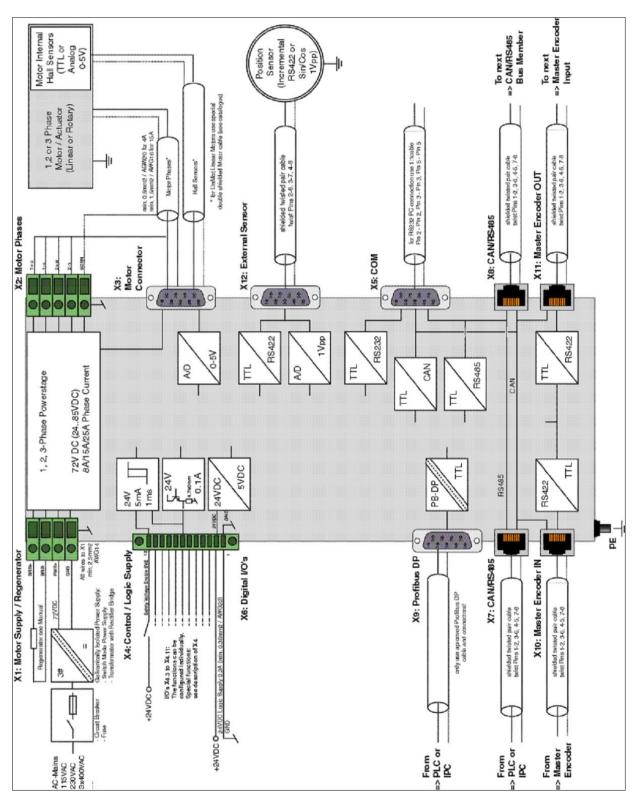


## **Functionality**

	E1100-RS	E1100-RS-HC	E1100-RS-XC	E1100-CO	E1100-CO-HC	E1100-CO-XC	E1100-DN	E1100-DN-HC	E1100-DN-XC	E1130-DP	E1130-DP-HC	E1130-DP-XC	E1100-GP	E1100-GP-HC	E1100-GP-XC
Supply Voltage															
Motor Supply 72VDC (2485VDC) (3085VDC for UL)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Logic Supply 24VDC (2226VDC)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Motor Phase Current															
8A <sub>peak</sub> / 6A <sub>rms</sub> (0599Hz)	•			•			•			•			•		
15A <sub>peak</sub> / 9A <sub>ms</sub> (0599Hz)		•			•			•			•			•	
25A <sub>peak</sub> / 12A <sub>rms</sub> (0599Hz)			•			•			•			•			•
Controllable Motors															
LinMot P01-23x	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
P01-37x	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
P01-48x	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
DC Motors	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Brushless DC / EC Motors	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Command Interface															
Easy Step Application Layer (X4-IOs)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Cmd Tab IO Interface (X6-IOs)													•	•	•
RS232 up to 115.2 kBaud	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
RS485 up to 115.2 kBaud	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
CANOpen up to 1MBaud				•	•	•	•	•	•	•	•	•	•	•	•
DeviceNet 125, 250, 500 kBaud							•	•	•	•	•	•	•	•	•
PROFIBUS DP up to 12 MBaud										•	•	•			
Programmable Motion Profiles (Curves)															
Up to 99 Motion Profiles Up to 8110 Curve Points	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Programmable Command Table															
Command Table with up to 255 entries	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
External Position Sensor															
Incremental RS422 up to 2 MHz		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Sin/Cos 1Vpp up to 10 kHz		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Synchronisation															
Master Encoder In/Out RS422 up to 2 MHz	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Configuration															
RS232 Configuration	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
CAN Multi Axes Configuration	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

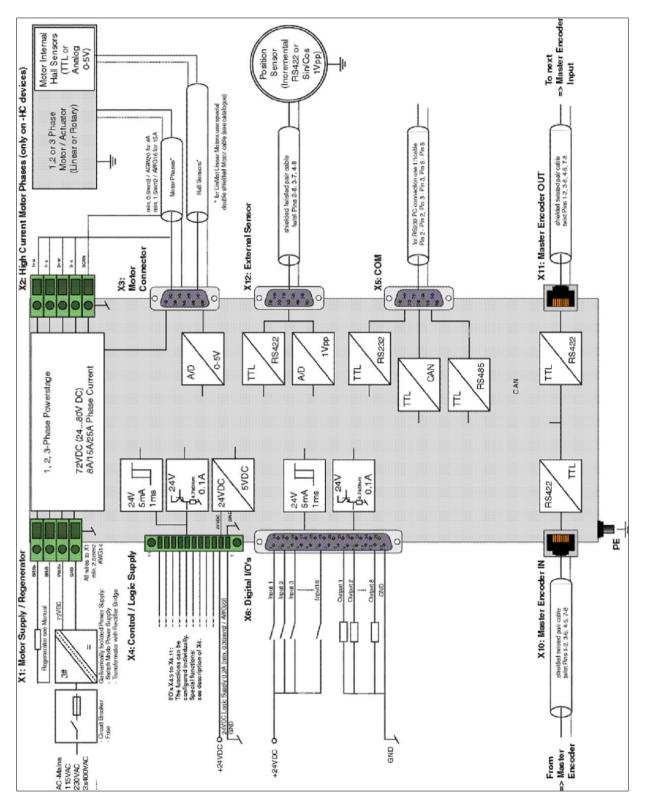


## E1130-DP(-HC, -XC) Functions and Wiring

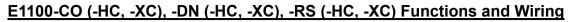


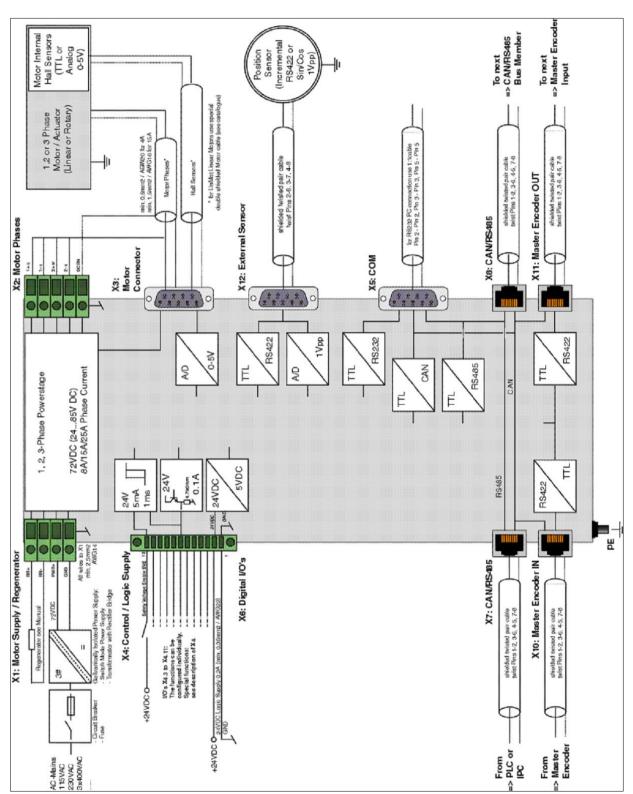


## E1100-GP (-HC, -XC) Functions and Wiring



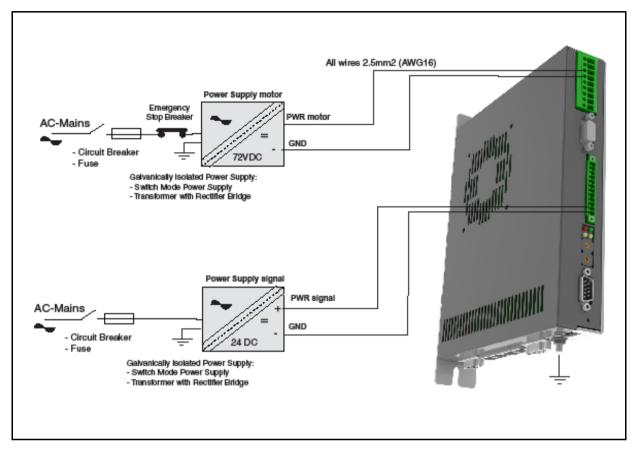








## **Power Supply and Grounding**



\*Inside of the E1100 drive the *PWR motor GND* and *PWR signal GND* is connected together and to the GND of the drive housing. It is recommended that the *PWR motor GND* is NOT grounded at another place than inside of the drive to reduce circular currents.



In order to assure a safe and error free operation, and to avoid severe damage to system components, <u>all system components\* must be well grounded to either a single earth</u> <u>or utility ground</u>. This includes both LinMot and all other control system components to the same ground bus.



Each system component\* should be tied directly to the ground bus <u>(star pattern</u>), rather than daisy chaining from component to component. (LinMot motors are properly grounded through their power cables when connected to LinMot drives.)



**Power supply connectors must not be connected or disconnected while DC voltage is present**. Do not disconnect system components until all LinMot drive LEDs have turned off. (Capacitors in the power supply may not fully discharge for several minutes after input voltage has been disconnected). Failure to observe these precautions may result in severe damage to electronic components in LinMot motors and/or drives.



**Do not switch Power Supply DC Voltage.** All power supply switching and E-Stop breaks should be done to the AC supply voltage of the power supply. Failure to observe these precautions may result in severe damage to drive.



## **Description of the connectors / Interfaces**

PE:	Protective Earth						
PE	• Use min. 4mm <sup>2</sup> (AWG11)						
	Tightening torque: 2Nm (18 lbin)						
X1:	Motor Supply / Regeneration Resistor						
PWR+ PGND	X1 GND internally connected to connected to connected to connected to Controller housing GND 72VDC (2485VDC) GND T2VDC (2485VDC) Motor Supply For UL applications RR+ and RR- of terminal X1 must not be connected! Internal Fuse (F300): 16A slow blow (Schurter SMD-SPT, 0001.2716.xx, UL File Number: E41599) The fuse is directly soldered onto the PCB. Replacement is only possible by qualified personnel with appropriate equipment. CAUTION: For continued protection against risk of fire, replace only with same type and rating of fuse.						
Screw Terminals	<ul> <li>External Regeneration Resistor (RR01-10/60, Art. Nr. 0150-3088)</li> <li>For UL applications RR+ and RR- of terminal X1 must not be connected!</li> <li>Motor Supply nominal 72VDC (2485VDC) (for UL 3085VDC)</li> <li>Absolute max. Rating 72VDC +20%.</li> <li>If motor supply voltage is exceeds 90VDC, the drive will go into error state.</li> <li>Tightening torque: 0.5Nm (4.5 lbin)</li> <li>Screw thread: M 2,5</li> <li>Use 60/75°C copper conductors only</li> <li>Conductor cross-section: use only 2.5mm<sup>2</sup> (AWG 14)</li> </ul>						
X2:	- Max. length: 4m Motor Phases						
1+ U 1- V 2+ W 2- X SCRN	LinMot Motor:     3-phase EC-Motor:       PH1+ /U     Motor Phase 1+     red     Motor Phase U       PH1- /V     Motor Phase 1-     pink     Motor Phase V       PH2+ /W     Motor Phase 2+     blue     Motor Phase W       PH2-     Motor Phase 2-     grey       SCRN     Shield     Shield						
Screw Terminals	The motor phases are present at X2 and X3. For any application it is recommended to use X2. It is only allowed to use X3 for connecting the motor phases if RMS current is below 5A and peak current is below 7.5A. For UL applications the motor phases must be wired on X2. Never connect motor phases on X2 and X3! - Tightening torque: 0.5Nm (4.5 lbin) - Screw thread: M 2,5 - Use 60/75°C copper conductors only - Conductor cross-section max. 2.5mm <sup>2</sup> (AWG 14)						



X3:	Motor		
0 10 20 70 30 40 90 50 0	1 2 3 4 5 6 7 8 9 case	LinMot Motor: Motor Phase 1+ Motor Phase 2+ +5VDC Sensor Sine Temp. In Motor Phase 1- Motor Phase 2- AGND Sensor Cosine Shield ons the motor phases must be wired on X2 and	3-phase EC-Motor: +5VDC (Hall Supply) Hall 1 Hall 3 AGND (Hall Supply) Hall 2
DSUB-9 (f) Motor Wiring for F	<u>Caution:</u> Do NOT connec It is only allowed is below 7.5A.	and AGND (X3.8) only for motor internal Hall S of AGND (X3.8) to ground or earth! d to use X3 for connecting the motor phases if F	RMS current is below 5A and peak current
	Outer shield SHIELD Mass	Arrow Carrier Contract of the	X3
		current exceeds $5A_{RMS}$ or $7.5A_{peak}$ , motor phases ons the motor phases have to be wired on X2 a	





Motor wiring for Phase Currents below 5A RMS 7.5A peak						
	X3					
X4: 12pin	Important: Motor phases may only be connected to X3 if RMS current is below 5A and peak current is below 7.5A. For UL applications the motor phases have to be wired on X2 and not on X3! Control/Supply (E1130-DP(-HC,-XC), E1100-CO(-HC,-XC), E1100-DN(-HC,-XC), E1100-RS(-HC,-XC))					
X4.12 SVE X4.11 X4.10 X4.9 X4.8 X4.7 X4.6 X4.5 X4.5 X4.4 X4.3 /Brk 24VDC GND	12InputSVEPower Stage Enable (HW Enable)11I/OX4.11Configurable IO, PTC2 Input10I/OX4.10Configurable IO, PTC1 Input9I/OX4.9Configurable IO8I/OX4.8Configurable IO7I/OX4.7Configurable IO, Analog Input for EasySteps6I/OX4.5Configurable IO, Trigger Input5I/OX4.4Configurable IO4I/OX4.4Configurable IO, Analog Input3I/OX4.3/BrkConfigurable IO, Brake Driver 1A2+24VDC SupplyLogic Supply 22-26 VDC1GNDSupplyGround					
Phoenix MC1,5/12-STF- 3,5	Inputs (X4.3 X4.12): 24V / 5mA (Low Level: -0.5 to 5VDC, High Level: 15 to 30VDC) Outputs (X4.4 X4.11): 24V / max.100mA, Peak 370mA (will shut down if exceeds) Brake Output (X4.3): 24V / max.1.0A Input X4.12: SVE (PowerStageEnable) must be high for enabling the power stage. If it goes low for more than 0.5ms the PWM generation of the power stage is disabled by hardware. Supply 24V / typ. 400mA / max. 2.1A (if all outputs "on" with max. load.) - Tightening torque: 0.25Nm (2.2 lbin) - Screw thread: M2 - Use 60/75 °C copper conductors only - Conductor cross-section: 0.5 - 1.5mm <sup>2</sup> (AWG 21 - 14) Internal Fuse (F2): 3A slow blow (Schurter OMT125, 3404.0118.xx, UL File Number: E41599) The fuse is directly soldered onto the PWB. Replacement is only possible by qualified personnel with appropriate equipment. CAUTION: For continued protection against risk of fire, replace only with same type and rating of fuse.					

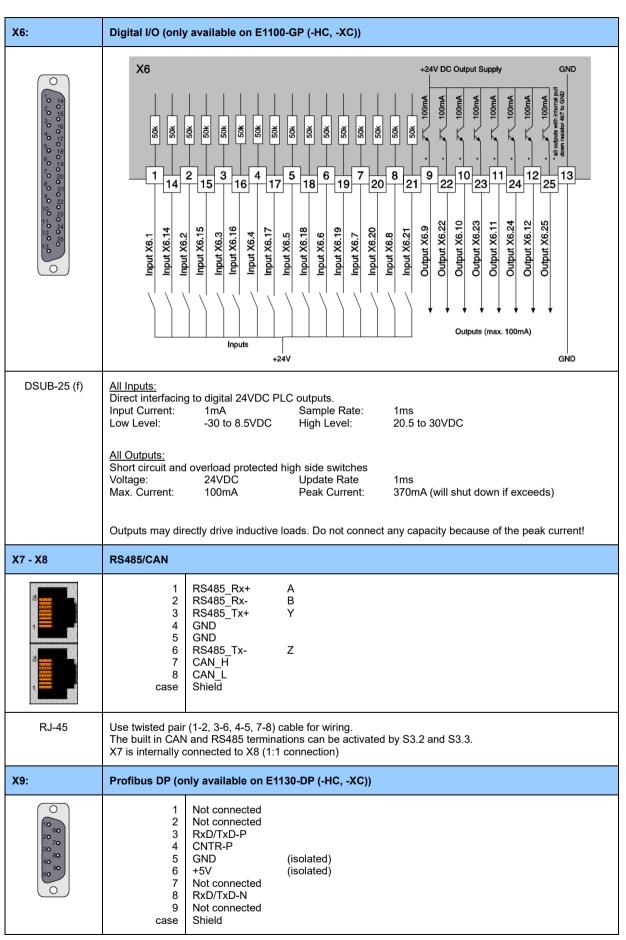




X4: 11pin	Control / Supp	ly (E1100-GP(-HC, -XC))					
X4.11 X4.10 X4.9 X4.8 X4.7 X4.6 X4.5 X4.4 X4.3/Brk 24VDC GND	11 10 9 8 7 6 5 4 3 2 1	I/O       X4.11         I/O       X4.10         I/O       X4.9         I/O       X4.8         I/O       X4.7         I/O       X4.6         I/O       X4.5         I/O       X4.3/Brk         +24VDC       Supply         GND       Supply	Configurable IO, PTC2 Input Configurable IO, PTC1 Input Configurable IO Configurable IO Configurable IO, Trigger Configurable IO, Trigger Configurable IO, Analog Input Configurable IO, Brake Driver 1A Logic Supply 22-26 VDC Ground				
Phoenix MC1,5/11-STF- 3,5	Inputs (X4.3 X4.11):       24V / 5mA (Low Level: -0.5 to 5VDC, High Level: 15 to 30VDC)         Outputs (X4.4 X4.11):       24V / max.100mA, Peak 370mA (will shut down if exceeds)         Brake Output (X4.3):       24V / max. 1.0A         Supply 24V / typ. 1.1A / max. 2.1A (if all outputs "on" with max. load.)       -         - Tightening torque:       0.25Nm (2.2 lbin)         - Screw thread: M2       -         - Use 60/75 °C copper conductors only       -         - Conductor cross-section:       0.5 - 1.5mm² (AWG 21 - 14)         Internal Fuse (F2):       3AT slow blow (Schurter OMT125, 3404.0118.xx, UL File Number: E41599)         The fuse is directly soldered onto the PWB. Replacement is only possible by qualified personnel with appropriate equipment.						
LEDs	State Display						
	Yellow Mot	/ Logic Supply OK or Enabled / Error Code Low Nibble ming / Error Code High Nibble or					
S1, S2:	Baud Rate / Ad	Idress Selectors					
Ger and State	S2 Bus The para see S1: S2: Pos In c higt NO In c acc bau	ameter settings. The following descripti         in the interface specific documentation         Baud Rate selector for CO, DN and RS         S1 Pos       CO:       DN:         0:       undefined       undefi         1:       125 kBit/s       125 k         2:       250 kBit/s       250 k         3:       500 kBit/s       500 k         4:       1 MBit/s       undefi         5:       undefined       undefi         6:       undefined       undefi         7F:       undefined       undefi         MACID for CO, DN, RS interface and 0       ition value is equal to MACID (e.g. position value is equal to MACID will only ase of CO or DN interfaces, the OS (op ording to the interface settings, but only	S interface: RS: fined undefined Bit/s 4800 Bit/s Bit/s 9600 Bit/s Bit/s 19200 Bit/s fined 38400 Bit/s fined 57600 Bit/s fined 115200 Bit/s fined undefined CANTalk <sup>1)</sup> :				



S3:	Bus Terr	nination					
4 3 2 1 1 1 5 3	S3	Switch 4: Interface on/off (All field bus interfaces) Switch 3: Termination CAN on/off Switch 2: Termination RS485 on/off Switch 1: RS232 (switch "off" / RS485 "on") Select serial RS232 or RS485 Factory setting: all switches "off"					
		To use field bus functionality the switch S3.4 has to be set to position "on"! In position "off" the field bus is deactivated.					
X5:	сом						
O 50 90 40 80 30 70 20 60 10 O	1 2 3 4 5 6 7 8 9 case	RS485_Tx+ Y RS232_Tx RS232_Rx RS485_Rx+ A GND RS485_Rx- B RS485_Tx- Z CAN_L CAN_H Shield X5 HS485_Rx+ RS485_Rx- U CAN_L CAN_H Shield X5 HS485_Rx+ U CAN_H Shield CAN_L CAN_H CA					
DSUB-9 (m)	<u>RS232:</u>	Configuration on all drives: use 1:1 connection cable to PC with only pins 2, 3 and 5 connected. Use LinMot RS configuration cable (ArtNo. 0150-3307). Cable length < 30m					







DSUB-9 (f)	Max. Baud rate:	12Mbaud					
X10 / X11	Master Encode	Master Encoder IN (X10) / Master Encoder OUT (X11)					
RJ-45	1 2 3 4 5 6 7 8 case Use twisted pair	Incremental: A+ A- B+ Z+ Z- B- CAN_H (GP) CAN_L (GP) Shield (1-2, 3-6, 4-5,	Step/Direction: Step+ Step- Direction+ Zero- Direction- CAN_H (GP) CAN_L (GP) Shield	EIA/TIA 568A colors: Green/White Green Orange/White Blue Blue/White Orange Brown/White Brown			
X12 :	Master Encoder Inputs:       Differential RS422, max. Input Frequency 2MHz, 240ns edge separation         Master Encoder Outputs:       Amplified RS422 differential signals from Master Encoder IN (X10)         CAN internally connected to X7, X8       The CAN signals on X10/X11 are only available on GP drives. With the –DP, -RS, -DN and CO drives use X7/X8 for connection the CAN bus instead.         All devices, which are connected to X10/X11 must be referenced to the same ground.						
	External Position 1 2 3 4 5 6 7 8 9 case	Incremental: +5V DC A- B- Z- GND A+ B+ Z+ Enc. Alarm Shield	Sin/Cos: +5V DC SIN- COS- ZERO- GND SIN+ COS+ ZERO+ Enc. Alarm Shield				
DSUB-9 (f)	Max. Input Frequencies Sensor Supply ( Encoder Inputs: - Incremental: - Sin/Cos: Enc. Alarm In:		2MHz (Incremental RS42: 10kHz (Analog 1Vpp), 10l	2), 240ns edge separation Bit AD converted			



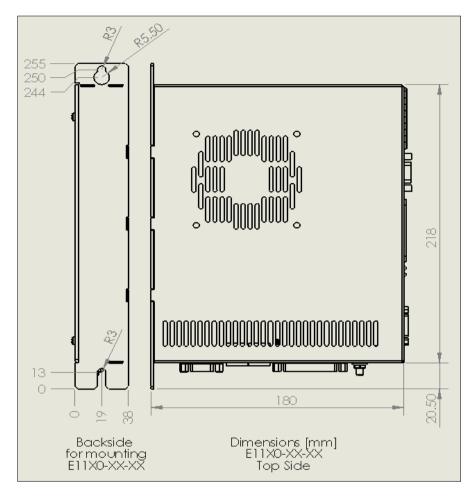
## LED Blink Codes

Error Warn O C EN			Description
ERROR	WARN	EN	
OFF	Warning	Operation Enabled	Normal Operation. Warnings and Operation Enabled are displayed
On	● ~ 2Hz 015 x Error Code High Nibble	● ~ 2Hz 015 x Error Code Low Nibble	Error: The Error Code is shown by a blink code with "WARN" and "EN". The Error Byte is divided into Low and High Nibble. "WARN" and "EN" are blinking together. The error can be acknowledged. (ex.: WARN blinks 3x, EN blinks 2x; Error Code = 32h
• ~ 2Hz	● ~ 2Hz 015 x Error Code High Nibble	● ~ 2Hz 015 x Error Code Low Nibble	Fatal Error: The Error Code is shown by a blink code with "WARN" and "EN". The Error Byte is divided into Low and High Nibble. "WARN" and "EN" are blinking together. Fatal Errors can only be acknowledged by a reset or power cycle (ex.: WARN blinks 3x, EN blinks 2x; Error Code = 32h
● ~ 4Hz	● ~ 2Hz 015 x Error Code High Nibble	● ~ 2Hz 015 x Error Code Low Nibble	System Error. Please reinstall firmware or contact support.
● ~ 0.5Hz	● ~ 0.5Hz	On	Signal Supply 24V too low: The error and warn LEDs blink alternating if the signal supply +24V (X4.2) is less than 18VDC.
*∙ ~4Hz	●* ~4Hz	Off	Waiting for Defaulting Parameters When ID (S1, S2) is set to 0xFF, the drive starts up in a special mode and the Error and Warn LED blink alternating ~4Hz. When the ID ist set to 0x00, all parameters will be set to their default value. To leave this state, power down the drive and change the ID. Also see in the Usermanual_LinMot-Talk under chapter trouble shooting.
Off	*● ~2Hz	*● ~2Hz	<b>Defaulting Parameters Done</b> When the parameters have set to their default values (initiated via S1/S2 on power up) the Warn and En LEDs blink together at 2 Hz. To leave this state, power down thedrive. Also see in the Usermanual_LinMot-Talk under chapter trouble shooting.

The meaning of the Error Codes can be found in the Usermanual\_MotionCtrl\_Software\_E1100 and the user manual of the loaded interface software. These documents are provided together with LinMot-Talk configuration software and can be downloaded from WWW.linmot.com.



## **Physical Dimension**



E1100 Single axes drive						
Width	mm (in)	40 (1.6)				
Height	mm (in)	250 (9.9)				
Height without fixings	mm (in)	218 (8.6)				
Depth	mm (in)	180 (7.1)				
Weight	Kg (lb)	1.5 (3.3)				
Mounting Screws		2 x M5				
Mounting Distance	mm (in)	237 (9.33)				
Case	IP	20				
Storage Temperature	°C	-2540				
Transport Temperature	°C	-2570				
Operating Temperature	°C	040 at rated data (UL) 4050 with power derating				
Relative humidity		95% (non-condensing)				
Max. Case Temperature	°C	65				
Max. Power Dissipation	W	30				
Distance between Drives	mm (in)	20 (0.8) left/right 50 (2) top/bottom				
() dimensions in inch						



### **Power Supply Requirement**

#### Motor Power Supply

The calculation of the needed power for the Motor supply is depending on the application and the used motor. The nominal supply voltage is 72 VDC. The possible range is from 24 to 85VDC, for UL from 30 to 85 VDC.



**ATTENTION:** The motor supply can rise up to 95 VDC when braking. This means that everything connected to that power supply needs a voltage rating of 100 VDC. (Additional capacitors, etc...). Due to high braking voltage and sudden load variations of linear motor applications, **only specially designed power supplies can be used.** 

Item	Description	Art. No.
T01-72/420	72VDC, 15A peak, 420VA, 3x400VAC	0150-1966
T01-72/420-US	72VDC, 15A peak, 420VA, 3x230VAC	0150-1967
T01-72/900	72VDC, 30A peak, 900VA, 3x400VAC	0150-1842
T01-72/900-US	72VDC, 30A peak, 900VA, 3x230VAC	0150-1843
T01-72/1500	72VDC, 2x30A peak, 1500VA, 3x400VAC	0150-1844
T01-72/1500-US	72VDC, 2x30A peak, 1500VA, 3x230VAC	0150-1845
S01-72/1000	72VDC, 27A peak, 1000VA, 3x340-550VAC	0150-1872
S01-72/500	72VDC, 10A peak, 500VA, 1x120/230VAC	0150-1874

Recommended Power supplies:

#### Signal Power Supply

The logic supply needs a regulated power supply of a nominal voltage of 24 VDC. The voltage must be between 22 and 26 VDC.

Current consumption:min. 200mA<br/>typ. 1.1A<br/>max. 2.1A(no load on the outputs)<br/>(all 10 outputs "on" with 100mA load and /Brake with no load)<br/>(all 10 outputs "on" with 100mA load and /Brake with 1A load)

### **Regeneration of Power / Regeneration Resistor**

There are two possibilities to deal with power regeneration:

- Option A: Connect an additional capacitor to the motor power supply. It is recommended to use a capacitor >=  $10'000 \ \mu$ F (install capacitor close to the power supply!)
- Option B: Install a Regeneration Resistor to X1 (RR+ and RR-). The threshold value of the voltage depends on the used motor voltage power supply. The max. threshold value must not exceed 88 VDC.

Item	Description	Art. No.
Capacitor	Capacitor 10'000 μF / 100 V	0150-3075
Regeneration Resistor	RR01-10/60 (10 Ohm, 60 W)	0150-3088



## **Ordering Information**

Drive	Description	Art. No.
E1130-DP	Profibus Servo Drive, 72VDC/8A	0150-1667
E1130-DP-HC	Profibus Servo Drive, 72VDC/15A	0150-1668
E1130-DP-XC	Profibus Servo Drive, 72VDC/25A	0150-1861
E1100-RS	RS232/485 Drive, 72VDC/8A	0150-1677
E1100-RS-HC	RS232/485 Drive, 72VDC/15A	0150-1678
E1100-RS-XC	RS232/485 Drive, 72VDC/25A	0150-1862
E1100-CO	CANopen Drive, 72VDC/8A	0150-1681
E1100-CO-HC	CANopen Drive, 72VDC/15A	0150-1682
E1100-CO-XC	CANopen Drive, 72VDC/25A	0150-1683
E1100-DN	DeviceNet Drive, 72VDC/8A	0150-1679
E1100-DN-HC	DeviceNet Drive, 72VDC/15A	0150-1680
E1100-DN-XC	DeviceNet Drive, 72VDC/25A	0150-1863
E1100-GP	General Purpose, 72VDC/8A	0150-1665
E1100-GP-HC	General Purpose, 72VDC/15A	0150-1666
E1100-GP-XC	General Purpose, 72VDC/25A	0150-1864

## **International Certifications**

Certifications			
USA and Canada	All products marked with this symbol are tested and listed by Underwriters Laboratories and are checked quarterly by an UL inspector. This mark is valid for the USA and Canada and eases certification of your machines and systems in these areas. The E1100 series drives are listed under UL file number E316095.		
Europe	See chapter "declaration of conformity CE-Marking".		



## Safety notes for the installation according to UL

#### Markings:

- Use 60/75 °C or 75 °C copper wire only.
- Maximum ambient temperature 40°C.
- Suitable for use on a circuit capable of delivering not more than 5kA RMS symmetrical amperes, 85VDC Maximum.
- Motor over temperature sensing must be provided externally in the end-use

#### Terminal tightening torque:

- X1, X2: 0.5 Nm (4.5 lbin), Screw thread: M2.5
- X4: 0.25 Nm (2.2 lbin), Screw thread: M2

#### Wiring diagram conductor cross-section:

- X1: 2.5mm<sup>2</sup> (AWG 14)
- X4: 0.5 1.5mm<sup>2</sup> (AWG 21 14)

#### Ground terminal:

• Threaded Grounding Bolt: M5 (located on the lower side of the housing). Marked with 🕀

#### Fuse Replacement:

CAUTION: For continued protection against risk of fire, replace only with same type and rating of fuse!

The fuses are directly soldered onto the PWB. Replacement is only possible by qualified personnel with appropriate equipment.

- Internal Fuse F2: 3A slow blow (Schurter OMT125, 3404.0118.xx, UL File Number: E41599)
- Internal Fuse F300: 16A slow blow (Schurter SMD-SPT, 0001.2716.xx, UL File Number: E41599)

Branch circuit protection of the motor power supply must be provided externally with a UL listed JDDZ RK-5 class fuse (Fusetron FRN-R-20, 20A, 125VDC, UL File E4273).

#### Motor Phase Wiring:

For UL applications the motor phases have to be wired on X2 and not on X3!

#### Regeneration Resistor:

For UL applications pins RR+ and RR- of terminal X1 must not be connected! In case of over voltage see chapter "Regeneration of Power / Regeneration Resistor" Option A.



## **Declaration of Conformity CE-Marking**

NTI AG / *LinMot*<sup>®</sup> Bodenaeckerstrasse 2 CH-8957 Spreitenbach Switzerland Tel.: +41 56 419 91 91

declares under sole responsibility the compliance of the products: - Drives of the Series E11x0-xx-xx with the EMC Directive 2014/30/EU.

Applied harmonized standards:

- EN 61000-6-2: 2005 (Immunity for industrial environments)
- EN 61000-6-4: 2007 (Emission for industrial environments)

According to the EMC directive, the listed devices are not independently operable products.

Compliance of the directive requires the correct installation of the product, the observance of specific installation guides and product documentation. This was tested on specific system configurations.

The safety instructions of the manuals are to be considered.

These products are intended for installation in machines. Operation is prohibited until it has been determined that the machines in which these products are to be installed, conforms to the above mentioned EC directive.

The product must be mounted and used in strict accordance with the installation instructions contained within the installation guide, a copy of which may be obtained from NTI AG.

Company: NTI AG Spreitenbach, 11.04.2016

Jankan

Dr. Ronald Rohner / CEO NTI AG



## **Contact & Support**

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